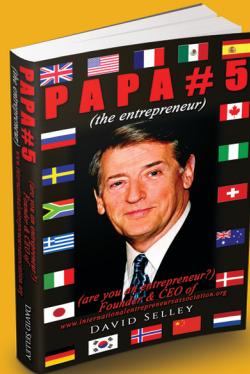
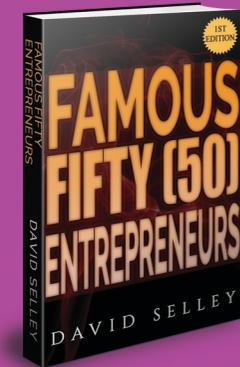


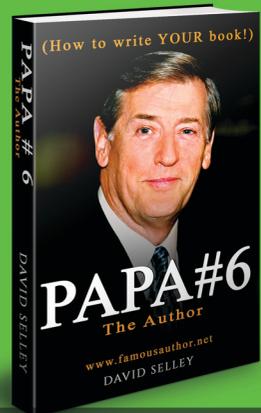
**PAPA#4**  
( three lives):  
The personal stories of my exciting life in 3 countries.



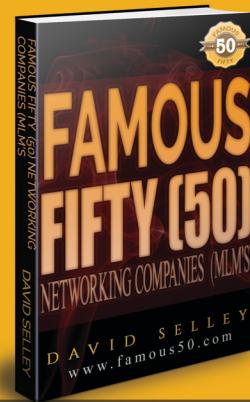
**PAPA#5**  
(The entrepreneur):  
The true entrepreneur is a unique and special kind of person. My personal stories prove that to be true.



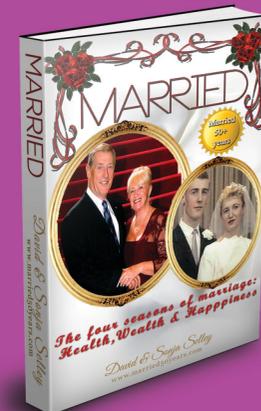
**FAMOUS 50**  
(Entrepreneurs):  
These leaders are living proof of how YOU can be free from the bondage of a job.



**PAPA#6**  
( the author):  
Writing YOUR book is easier than you think. Let me show you how! Its as simple as A.B.C .



**FAMOUS 50**  
(Networking Companies):  
With "jobs" disappearing and harder to get network marketing has become the opportunity wave of the future.



**MARRIED**  
( the four seasons of marriage.)  
After 50+ plus years of marriage we have learned a lot about relationships. Start with some simple tests to help improve yours.